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For fitting instructions please refer to your engine Service Manual Parts IndexUsing either the part number or description of the part you require this section will help you locate the page within the Parts Lists & Illustrations section where the part appears.IntroductionHow to use your Parts BookEngine BreakdownPage 5Section PageLong EngineACEH082911Cylinder BlockA6GH13Crankshaft & BearingsA6CH13Pistons & RingsA6CH17Cylinder Head AssemblyB6CH19Rocker Shaft AssemblyB6CH21Timing CaseC6MH23Timing CaseC6MH25Timing CaseC6MH27Stop Solenoid ControlC6MH28Camshaft & GearsC6MH33Timing CaseC6VH33Timing CaseC6VH39Camshaft & GearsC6VH41Fuel Injection PumpD6AH43High Pressure Fuel PipesD6AH45AtomisersD6AH47Fuel Injection PumpD6MH49High Pressure Fuel PipesD6H51AtomisersD6H53Fuel Injection PumpD6H57High Pressure Fuel PipesD6H57AtomisersD6H59Cold Start SystemE6K61Section PageEngine BreakdownPage 6Fan DriveF4DK63Water PumpF6XH63Water PumpF6XH67Oil Pump & ConnectionsF6XH69PulleysF6CH71SumpG6BH70Oil FilterG6BH75Oil Leak-Off PipesG6BH77RotorG6BH79Fuel FilterH6FH81Lift PumpH7CK85Back End GroupJ6L87Section PageStarter GroupK6ER9Exhaust ManifoldL6AH93AlternatorN6GH95Engine Lifting EyesO6BH97Auxiliary DriveP6AH99InstrumentationQ6AH10InstrumentationQ6QH03Inlet ManifoldS6EH105TurbochargerS6EH107ExhaustZAK109ElectricalZAH111Section PageEngine BreakdownPage 7ElectricalZFH113ElectricalZFJ115MiscellaneousZYK117FanZSDH119MiscellaneousZKAK121MiscellaneousZ6AK123MiscellaneousZ6CK125MiscellaneousZ6DK127Section PageEngine BreakdownPage 8Page 9Symbols and NotesSymbol DescriptionFrom Engine NumberB Upto Engine NumberC Repairs and ReplacesD See Appropriate Section - Reference NumberE AlternativeF OrderG Remanufactured PartH New for Old Part Number of TeethI ThicknessK BottomL TopLeft HandN RightHandO Reference for Detailed BreakdownP Other Service Options AvailableQ Cylinder NumberR See History SectionLong Engine Plate ACEH0829Page 10Long EngineMotor LongLanger MotorMotor CompleteMotor Largo1Long Engine Plate ACEE0829Page 11Item Part No. References Qty. Description Notes1 HR30829P 1 LONG ENGINE - ASSEMBLY (A)Footnotes(A) Order parts book HR30829UPB for detailsCylinder Block Plate AA6CHPage 12122622321345109812111714125262 25181922728312930Cylinder Block Plate AA6CHPage 13Item Part No. References Qty. Description Notes1 F LONG ENGINE 1 CYLINDER BLOCK KIT2 F LONG ENGINE 1 CYLINDER BLOCK ASSEMBLY 064200025 1 PLUG6 064200040 3 PLUGS 064200040 1 PLUG6 064200040 1 PLUG7 064100045 1 PLUG8 198466010 3 BALL9 198466010 1 PLUG10 198466020 1 PLUG12 198466020 1 PLUG13 198466940 3 DESCRIPTION Notes1 198466920 1 PLUG15 198466920 1 PLUG16 198466920 1 PLUG17 198466920 1 PLUG18 198466920 1 PLUG19 198466920 1 PLUG20 198466920 1 PLUG21 198466920 1 PLUG22 198466920 1 PLUG23 198466920 1 PLUG24 198466920 1 PLUG25 198466920 1 PLUG26 198466920 1 PLUG27 198466920 1 PLUG28 198466920 1 PLUG29 198466920 1 PLUG30 198466920 1 PLUG31 198466920 1 PLUG32 198466920 1 PLUG33 198466920 1 PLUG34 198466920 1 PLUG35 198466920 1 PLUG36 198466920 1 PLUG37 198466920 1 PLUG38 198466920 1 PLUG39 198466920 1 PLUG40 198466920 1 PLUG41 198466920 1 PLUG42 198466920 1 PLUG43 198466920 1 PLUG44 198466920 1 PLUG45 198466920 1 PLUG46 198466920 1 PLUG47 198466920 1 PLUG48 198466920 1 PLUG49 198466920 1 PLUG50 198466920 1 PLUG51 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